



24" WATERTIGHT STORM CASTING

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4X DRILL, TAP AND
COUNTERBORE 1/2-13NC X 2
1/4" LONG. STAINLESS STEEL
HEX SCREW W/WASHER

2" HIGH LETTERS
RAISED FLUSH

(2) CONCEALED
PICKHOLES
PER NF-9204-A

TYPE 'B'
RECESSED
POCKETS

(3) 1" DIA. HOLES ON
30" DIA. BOLT
CIRCLE

WITH BOLTED LID
AND GASKETS

MACH. GROOVE IN
LID SEAT FOR
OIL-RESISTANT T-GASKET,
NITRILE (60 DURO)

PICKHOLE DETAIL

ANCHOR HOLE DETAIL

1/2-13NC X 2 1/4"
LONG STNLS STL HX
SCREW W/WASHER

OIL-RESISTANT
T-GASKET NITRILE
(60 DUROMETER)

NOTES:

1. ASTM A48 CLASS 35B
2. ALL BEARING SURFACES TO BE MACHINED

FRAME AND SOLID, BOLTED LID
NEENAH R-1772 W/"STORM"
LETTERED, SOLID BOLTED LID
(STORM APPLICATION ONLY)

BOLTED ASSEMBLY DETAIL

